



*Camille Côté  
Technician  
18 years at your service*



## **Glue pot maintenance on edgebanders**

The edgebander is certainly one of the most demanding machines due to the high number of mobile parts. Our technician provides some tips that apply to a majority of models and makes:

**Cleaning:** a complete clean-up of the glue pot is recommended at least once a year. At this occasion, you should also clean the driving mechanism. Depending on the wear or age of the machine, it should also be disassembled and parts should be replaced as necessary.

In regular operation, residues can accumulate on the glue applicator roller (you will see lines appearing). A spatula should then be used to remove it after opening the gate regulating the flow.

**Lubrication:** if your glue pot requires lubrication, make sure to use the high temperature grease as specified by the manufacturer according to the operation temperature of the pot. Make sure you respect the required frequency.

**Heating elements:** check these approximately every 6 months or whenever you note that the heating time gets longer.

**Keep an eye** on the shoe or guiding plate of the glue applicator roller, it must be properly adjusted to prevent the roller from touching the panel directly, which could eventually damage both the panel and the glue roller.

**In conclusion,** make sure you are aware of the maintenance procedure explained in the manual supplied with the machine by the manufacturer. Create your own maintenance schedule. Preventive maintenance will save you money and downtime.

